

Amendments to the Abstract

--A toolholder unit for sheet metal bending brakes, comprising a bar ~~(1)~~ to be associated with a fixed or movable part of the brake, and provided with at least one recess ~~(9)~~ forming with a jaw ~~(12)~~ associated therewith a groove ~~(11)~~ to receive the shank ~~(7)~~ of the tool ~~(5)~~, there being provided elastic means ~~(20)~~ to maintain said jaw spaced from said recess and from the shank contained therein, and locking means to clamp said jaw against said shank, said locking means comprising: at least one slider axially slidable within a seat facing that side of the bar ~~(1)~~ facing the jaw; at least one appendix ~~(175)~~ projecting from said slider beyond that side of the bar facing the jaw; at least one cavity ~~(21)~~ provided in the bar ~~(1)~~, or in a part ~~(2)~~ rigid with it, to receive said appendix ~~(175)~~; and means ~~(18)~~ of variable profile to cause said slider ~~(17)~~ to undergo controlled translations relative to said bar ~~(1)~~.--

Attachment: Replacement Abstract